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Si-based photodetector with an Mg₂Si contact layer for SWIR range

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Abstract. Mg₂Si film ~2.3 μm was synthesized by reactive deposition Mg on Si(111) at 340 °C in UHV. The photoresponse of backlit Al/Si/Mg₂Si Schottky structure represents the bell-shaped curve with the peak at 1045 nm and intensity 29 mA/W, 105 mA/W and 195 mA/W under the 0 V, 1 V and 5 V bias respectively with FWHM ~130 nm.

Keywords: magnesium silicide, silicon, films, epitaxy, reactive epitaxy, crystal structure, microscopy, photoresponse

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Материалы конференции

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Фотодетектор на основе кремния с контактным слоем Mg₂Si для коротковолнового ИК диапазона

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Аннотация: Пленка Mg₂Si толщиной ~2.3 мкм была синтезирована методом реактивного осаждения Mg на Si(111) при температуре 340 °C в сверхвысоком вакууме. Фотоотклик структуры Шоттки Al/Si/Mg₂Si представляет собой колоколообразную кривую с пиком при 1047 нм и интенсивностью 29 мА/Вт, 105 мА/Вт и 195 мА/Вт при смещении 0В, 1 В и 5 В, соответственно, с шириной пика ~130 нм.

Ключевые слова: силицид магния, кремний, пленки, эпитаксия, реактивная эпитаксия, кристаллическая структура, микроскопия, фотоотклик

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Introduction

Photodetectors for the 1000–1600 nm range find applications in fields such as medical imaging, health and environmental monitoring, optical communication systems, as well as sorting/identification systems [1, 2] and brain imaging [3]. The narrowband spectral photoresponse with a FWHM of ~ 100 nm not only reduces the impact of noise-induced illumination but also enables the development of wavelength-division multiplexing devices.

Narrow-band semiconducting Mg_2Si is known as a material for near-infrared *p-n* photodetectors and thermoelectric generators [4–6]. However, beyond these applications, there is evidence that Mg_2Si is perspective as a contact material for silicon as well. It was demonstrated [7, 8] that metal silicides (Yb, Y, Ca, Ba, Sr, Fe) are of particular interest as contact materials for *n*-type silicon because selectively open for the electronic part of the photogenerated carriers. This effect occurs due to the reduction of energy barriers at the silicide/silicon interface caused by Fermi-level pinning, leading to more efficient extraction of photogenerated charge carriers from silicon. This approach avoids overdoping of under-contact regions, thereby further reducing recombination losses.

In this work, we tested an Al/*n*-Si/ Mg_2Si Schottky photodetector based on 500 μm thick Si with a Mg_2Si back contact.

Materials and Methods

Growth experiments were conducted in an ultra-high vacuum (UHV) chamber “Varian” with a base pressure of $\sim 10^{-9}$ Torr. A 500 μm thick Si(111) substrate ($\rho > 1000 \Omega\cdot\text{cm}$) was first cleaned in a piranha solution and then degassed under UHV conditions at 650 °C for 6 hours. Subsequently, a high-temperature annealing at 850 °C for 10 minutes was performed to remove the native silicon oxide. A high-purity Mg (5N) source was degassed under UHV conditions for several hours as well. The Si substrate temperature of 340 °C was monitored using a PhotriX optical pyrometer. A magnesium portion $\approx 1.7 \mu\text{m}$ was deposited onto the preheated up to 340 °C substrate over ≈ 200 msec. Details of the Mg_2Si film synthesis procedure can be found in our previous works [9–11]. Finally, the Mg_2Si film $\approx 2.3 \mu\text{m}$ was synthesized.

The X-ray diffraction (XRD) technique was performed on a Kolibri (Burevestnik) X-ray diffractometer equipped with a Cu(29) anode operating at an excitation voltage of $U = 8.86$ kV, emitting radiation with an average $K\alpha$ wavelength of $\lambda = 1.54 \text{ \AA}$. The thickness of the grown Mg_2Si film was studied with the ThermoFisher Scios 2 DualBeam scanning electron microscope (SEM). For preparing a hole with a smooth flat surface a focused Ga^+ ion beam (FIB) was used. Raman spectroscopy measurements were performed using an NTEGRA Spectra II system (NT-MDT) at room temperature with 473 nm laser excitation.

The spectral photosensitivity was measured in 420–1400 nm spectral range with a setup consisting of: a W halogen lamp, monochromator with a set of optical filters and diffraction gratings, mechanical light modulator ($f = 533$ Hz) and Lock-In Amplifier for signal enhancement. The current-voltage characteristics were acquired employing high-accuracy multimeters AKIP B7-78/1 and a Keithley instrument.



Results and Discussion

The procedure of sample growth and preparation for photoresponse measurements is schematically illustrated in Fig. 1, *a*. For spectral photosensitivity measurements, the sample was cut to a size of about 2×2 mm and then stacked by Ag glue (to Mg₂Si film side) in a chip with a copper pad – contact “2”. The top contact “1” was fabricated with ultrasonic Al wiring to another copper pad (see Fig. 1, *b*).

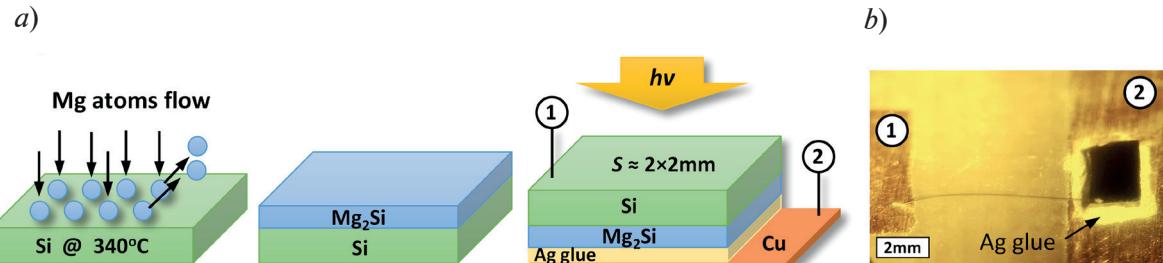


Fig. 1. Schematic growth procedure and sample preparation for photoresponse measurements (*a*), real photo of photodetector prototype. “1” and “2” are copper contact pads (*b*)

The thickness of the fabricated Mg₂Si film is ~ 2.3 μm , as determined by cross-sectional SEM analysis (see Fig. 2, *a*). The XRD results are presented in Fig. 2, *b*. The spectrum shows peaks associated with diffraction from the Si(111) substrate, as well as Mg₂Si peaks corresponding to diffraction from the (111) and (222) planes at 2θ angles of 24.31° and 49.81° , respectively. The calculated lattice parameter was 6.339 \AA , which is 0.2% smaller than the reference value 6.351 \AA [13], indicating the compressive strain.

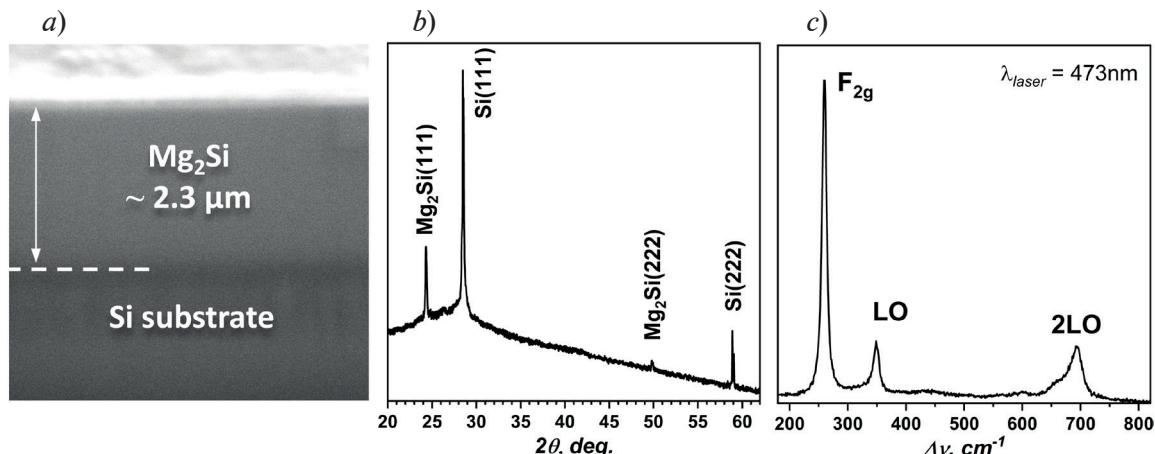


Fig. 2. Mg₂Si film on Si(111) substrate. Cross-sectional SEM image (*a*), XRD pattern (*b*), Raman scattering spectrum (*c*)

Fig. 2, *c* demonstrates Raman spectroscopy data for the grown Mg₂Si film. The intense peak at 259 cm^{-1} , along with peaks at 349 cm^{-1} and 693 cm^{-1} , are characteristic of Mg₂Si [13, 14]. The absence of the 520 cm^{-1} peak, which is typical for crystalline silicon, results from the substantial thickness of the Mg₂Si film that completely absorbs the 473 nm excitation laser radiation.

Fig. 3, *a* shows the spectral photoresponse measurements in the diode mode. The curves exhibit a pronounced peak at a wavelength of 1045 nm. The response behavior is uncommon of conventional Si *p-n* and Schottky photodiodes. For comparison, Fig. 3, *a* presents the spectral photoresponse of a commercially available Hamamatsu Si photodiode (red curve). As the external bias is applied, the signal intensity increases; however, the overall spectral behavior remains the same.

The photoresponse intensity at the peak is 105 mA/W and 195 mA/W under 1 V and 5 V bias, respectively (see Fig. 3, *a*). The Al/Si/Mg₂Si structure also exhibits a photoresponse at zero bias 29 mA/W, indicating the presence of a built-in field at the Si/Mg₂Si junction (see Fig. 3, *b*). The

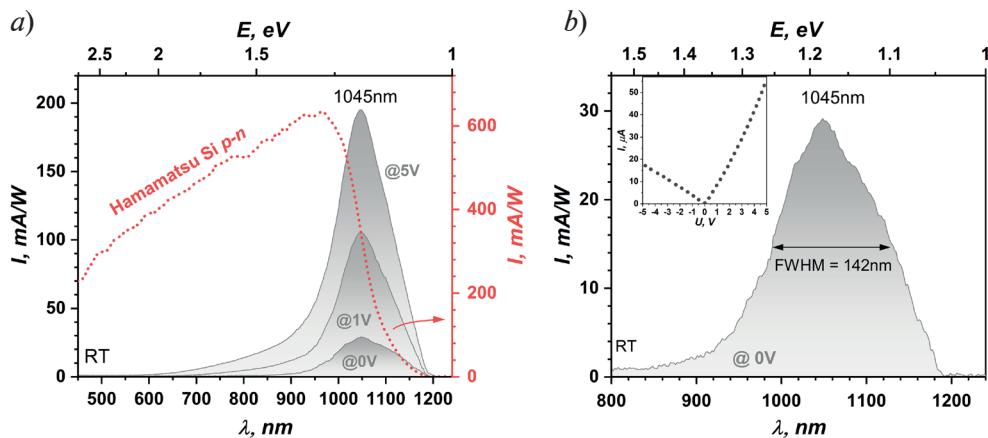


Fig. 3. Spectral photoresponse measured in diode mode, commercially available Hamamatsu Si *p-n* photodiode photoresponse curve is red (*a*), at zero-bias. I-V is in insert (*b*)

rectifying junction is further confirmed by the current-voltage characteristic, which exhibits diode-like behavior (see Fig. 3, *b*, inset). The peak photoresponse wavelength of 1045 nm corresponds to the energy of a number of indirect interband transitions in Si, while the substrate thickness filters out the short-wavelength range of the incident light.

The photoresponse measurements were performed in a configuration where the positive terminal of the external bias source was connected to the top contact “1” (see Fig. 1). The Al/Si/Mg₂Si structure forms a double Schottky junction, and the “positive-1” & “negative-2” connection geometry is forward-biasing for the upper Al/Si junction while reverse-biasing the lower Si/Mg₂Si junction.

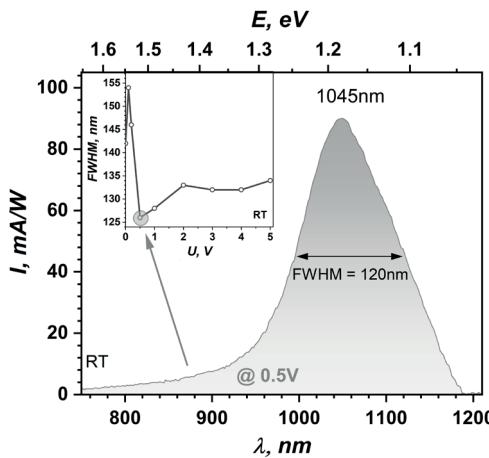


Fig. 4. Spectral photoresponse at 0.5 V bias. FWHM *vs.* bias dependence is in insert

The FWHM exhibited slight variations under different bias, measuring 128 nm and 134 nm at 1 V and 5 V, respectively (see Fig. 4, inset). The minimum FWHM of 120 nm was observed at a bias of 0.5 V (see Fig. 4), with a corresponding photoresponse intensity of 90 mA/W.

Conclusions

High crystal quality $\sim 2.3 \mu\text{m}$ thick Mg₂Si film was fabricated on Si(111). The photosensitive structure Al/Si/Mg₂Si was prepared and spectral photoresponse was tested in diode and zero-bias mode. It was demonstrated the narrowband photoresponse with peak at 1045 nm and intensity of 29 mA/W, 105 mA/W and 195 mA/W under the 0 V, 1 V and 5 V respectively. The FWHM varies from 140 nm at zero-bias to ~ 130 nm at 1–5 V. The lowest FWHM = 120 nm observed at 0.5 V bias and 90 mA/W intensity.



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