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## Research of the photoelectric parameters of ZnO/Cu<sub>2</sub>O heterojunction solar cells

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**Abstract.** Theoretical modeling of ZnO/Cu<sub>2</sub>O heterojunction solar cells has been carried out to optimize its structure and increase the energy conversion efficiency. The effect of the thickness and defect concentration in Cu<sub>2</sub>O and ZnO layers on the efficiency of a solar cell is studied. It was found that the optimal thickness of the Cu<sub>2</sub>O and ZnO layers should be 5 μm and 20 nm, respectively. It is shown that to obtain a high efficiency of a solar cell, the defect concentration (copper vacancies) in the Cu<sub>2</sub>O layer should be 10<sup>15</sup> cm<sup>-3</sup>, and the defect concentration (oxygen vacancies) in the ZnO layer should be 10<sup>19</sup> cm<sup>-3</sup>. The maximum efficiency of a solar cell based on ZnO/Cu<sub>2</sub>O is 6 %. The experimental formation of Cu<sub>2</sub>O and ZnO layers by magnetron sputtering at room temperature has been carried out, their surface morphology has been studied, and experimental samples of oxide solar cells have been created.

**Keywords:** numerical simulation, oxide semiconductors, layer thickness, defect concentration, solar cell, photovoltaic parameters, magnetron sputtering

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Материалы конференции

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## Исследование фотоэлектрических параметров солнечных элементов с гетеропереходом ZnO/Cu<sub>2</sub>O

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**Аннотация.** Проведено теоретическое моделирование солнечного элемента с гетеропереходом ZnO/Cu<sub>2</sub>O для оптимизации его структуры и повышения эффективности преобразования энергии. Исследовано влияние толщины и концентрации дефектов в слоях Cu<sub>2</sub>O и ZnO на эффективность солнечного элемента. Получено, что оптимальная толщина слоев Cu<sub>2</sub>O и ZnO должна составлять 5 мкм и 20 нм соответственно. Показано, что для получения высокой эффективности солнечного элемента концентрация дефектов (вакансий меди) в слое Cu<sub>2</sub>O должна быть 10<sup>15</sup> см<sup>-3</sup>, а концентрация дефектов (кислородных вакансий) в слое ZnO должна быть 10<sup>19</sup> см<sup>-3</sup>. Получена максимальная эффективность солнечного элемента на основе ZnO/Cu<sub>2</sub>O равная 6 %. Проведено экспериментальное формирование методом магнетронного распыления при комнатной температуре слоев Cu<sub>2</sub>O и ZnO, исследована их морфология поверхности и созданы экспериментальные образцы оксидных солнечных элементов.

**Ключевые слова:** численное моделирование, оксидные полупроводники, толщина слоев, концентрация дефектов, фотоэлектрические параметры, солнечный элемент, магнетронное распыление

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## Introduction

Recently, there has been a significant increase in interest in the development of solar cells based on a heterojunction of two oxide semiconductors, since they have the potential to reduce manufacturing costs, as well as being chemically stable and environmentally friendly materials. The prospects for the use of oxide semiconductors ZnO and Cu<sub>2</sub>O are mainly associated with a suitable energy band structure and high thermal stability. For practical applications, it is interesting to form oxide solar cells on a flexible substrate (polyethylene terephthalate, PET). Solar cells based on Cu<sub>2</sub>O have a theoretical limit of energy conversion efficiency according to Shockley-Quisser of the order of 15–20 %. However, the maximum efficiency of oxide solar cells is still only 1–2 %, which is associated with the quality of the deposited oxide layers and metal contacts, the absorption coefficient of the layers, and the quality of the interfaces [1, 2]. Currently, various methods for obtaining heterojunctions based on ZnO/Cu<sub>2</sub>O are being actively developed to achieve high efficiency of solar cells. The difficulty in creating a heterojunction lies in the presence of a high defect concentration, which leads to significant recombination losses and leakage currents. Thus, it is necessary to carry out theoretical and experimental studies of solar cells based on the ZnO/Cu<sub>2</sub>O heterojunction in order to optimize their structure and achieve maximum efficiency.

In this work, a model of a solar cell based on a ZnO/Cu<sub>2</sub>O heterojunction was created in the SCAPS numerical simulation program and a study was made of the effect of the thickness and defect concentration in Cu<sub>2</sub>O and ZnO layers on the photovoltaic parameters of a solar cell. The formation of Cu<sub>2</sub>O and ZnO layers by magnetron sputtering at room temperature (25 °C) in an oxygen-free environment was also carried out, their surface morphology was studied, and experimental samples of oxide solar cells were created.

## Materials and Methods

To plot the current-voltage characteristics and obtain photovoltaic parameters of solar cells, such as short-circuit current density ( $J_{sc}$ ), open-circuit voltage ( $V_{oc}$ ), fill factor (FF) and efficiency ( $\eta$ ), the SCAPS one-dimensional numerical simulation program was used, which is based on a non-stationary diffusion-drift system of semiconductor equations [3, 4]:

$$\frac{\partial}{\partial x} \left[ \mu_n \left( -n \frac{\partial \varphi}{\partial x} + \frac{kT}{q} \frac{\partial n}{\partial x} \right) \right] + G - R = \frac{\partial n}{\partial t}, \quad (1)$$

$$\frac{\partial}{\partial x} \left[ \mu_p \left( p \frac{\partial \varphi}{\partial x} + \frac{kT}{q} \frac{\partial p}{\partial x} \right) \right] + G - R = \frac{\partial p}{\partial t}, \quad (2)$$

$$\frac{\partial^2 \varphi}{\partial x^2} = -\frac{q}{\varepsilon \varepsilon_0} (p - n - N_A + N_D + p_t - n_t), \quad (3)$$

where  $n$ ,  $p$  are the concentration of free electrons and holes,  $\mu_n$ ,  $\mu_p$  are the electron and hole mobilities,  $\varphi$  is the electric potential,  $k$  is the Boltzmann constant,  $T$  is temperature;  $q$  is the



elementary charge,  $\varepsilon$  is the relative permittivity,  $\varepsilon_0$  is the dielectric constant,  $G$  is the rate of optical generation of electron-hole pairs,  $R$  is the rate of recombination of electron-hole pairs,  $N_D$ ,  $N_A$  are the concentrations of the donor and acceptor dopants,  $n_t$ ,  $p_t$  are the density of traps (defects) for electrons and holes.

The structure of a solar cell was considered, consisting of an oxide heterojunction and two contacts: a front contact (AZO/ITO), an n-type transparent window layer (ZnO), a p-type photoactive layer ( $\text{Cu}_2\text{O}$ ), and a rear contact (Au/Cu). The main physical parameters of materials used in modeling the structure of a solar cell are taken from [4–6]. To calculate the absorption coefficients ( $\alpha$ ) of the  $\text{Cu}_2\text{O}$  and ZnO layers as a function of the wavelength ( $\lambda$ ) of the incident radiation, the traditional SCAPS model for optical absorption was used:

$$\alpha(\lambda) = A \sqrt{\frac{hc}{\lambda} - E_g}, \quad (4)$$

where  $h$  is the Planck constant,  $c$  is the speed of light in vacuum,  $E_g$  is the band gap of  $\text{Cu}_2\text{O}$  (2.1 eV) and ZnO (3.4 eV),  $A$  is the absorption constant ( $10^5 \text{ cm}^{-1} \cdot \text{eV}^{g/2}$ ). The calculations were carried out in the wavelength ranges 200–360 nm for ZnO and 200–590 nm for  $\text{Cu}_2\text{O}$ .

In modeling, it was assumed that the main defects in the ZnO layer are oxygen vacancies, which are also donors, and the main defects in the  $\text{Cu}_2\text{O}$  layer are copper vacancies, which are acceptors [7]. The defect concentration at the  $\text{Cu}_2\text{O}/\text{ZnO}$  interface was set equal to  $10^{12} \text{ cm}^{-2}$ , and the effective cross section for the capture of electrons and holes by a defect was taken to be  $10^{-13} \text{ cm}^2$ . The work function of the front contact was 4.2 eV, and the work function of the rear contact was 5.1 eV. The value of the series resistance in the solar cell was  $3.3 \Omega \cdot \text{cm}^2$ , and the value of the shunt resistance was  $2500 \Omega \cdot \text{cm}^2$  [6].

In addition to numerical simulation, the formation of ZnO and  $\text{Cu}_2\text{O}$  layers on glass and silicon substrates was carried out by radio-frequency (RF) magnetron sputtering on a VSE-PVD-DESK-PRO setup (“AcademVak”) from ceramic targets at room temperature in an oxygen-free environment. The magnetron sputtering method does not require a high temperature for film deposition and makes it possible to use various materials as substrates. ZnO and  $\text{Cu}_2\text{O}$  layers were obtained at a plasma discharge power of 75 W and an operating pressure of  $5 \cdot 10^{-3}$  mbar. The film surface morphology was studied using a Nova Nanolab 600 (FEI Company) scanning electron microscope. The surface roughness was studied by atomic force microscopy (AFM) in the semi-contact mode at the NTEGRA nanolaboratory (NT-MDT). The current-voltage characteristics of the obtained heterostructures were measured using a R33 resistance box in a two-electrode circuit with pressure point contacts based on a National Instruments PXI-1004 complex under illumination with a halogen lamp with a radiation intensity of  $100 \text{ mW/cm}^2$ .

## Results and Discussion

The main factors affecting the photoelectric parameters of a solar cell are the thickness and defect concentration in the  $\text{Cu}_2\text{O}$  photoactive layer, since it absorbs solar radiation and generates electron-hole pairs (Fig. 1). To study the influence of the  $\text{Cu}_2\text{O}$  layer thickness on the photoelectric parameters of a solar cell, simulations were carried out for its thickness in the range from 100 nm to 6  $\mu\text{m}$  and a defect concentration of  $10^{16} \text{ cm}^{-3}$ , as well as a ZnO layer thickness of 50 nm and a defect concentration of  $10^{19} \text{ cm}^{-3}$ .

Fig. 1, *a* shows that the efficiency of the solar cell increases sharply (from 1.07 % to 5.29 %) as the thickness of the  $\text{Cu}_2\text{O}$  layer increases to 3  $\mu\text{m}$ , and then the increase becomes less pronounced (efficiency 5.69 % at thickness of the  $\text{Cu}_2\text{O}$  layer is 6  $\mu\text{m}$ ). This is due to the fact that with an increase in the thickness of the  $\text{Cu}_2\text{O}$  layer, a larger number of photons with a wavelength up to the absorption limit near 600 nm is absorbed, which leads to the generation of a larger number of excess charge carriers and, accordingly, an increase in the short circuit current density [6]. The value of 5  $\mu\text{m}$  (efficiency 5.61 %) was chosen as the optimal thickness of the photoactive  $\text{Cu}_2\text{O}$  layer, since its further increase by each 1  $\mu\text{m}$  leads to an increase in efficiency by less than 0.1 %. Also Fig. 1, *a* shows that an increase in a defect concentration (copper vacancies) in the  $\text{Cu}_2\text{O}$  layer from  $10^{13} \text{ cm}^{-3}$  to  $10^{15} \text{ cm}^{-3}$  leads to an increase in efficiency from 4.14 % to 5.98 %, and a further increase in a defect concentration to  $10^{18} \text{ cm}^{-3}$  leads to a decrease in efficiency to 0.88 %. This is due to the fact that as the defect concentration in the  $\text{Cu}_2\text{O}$  layer increases,

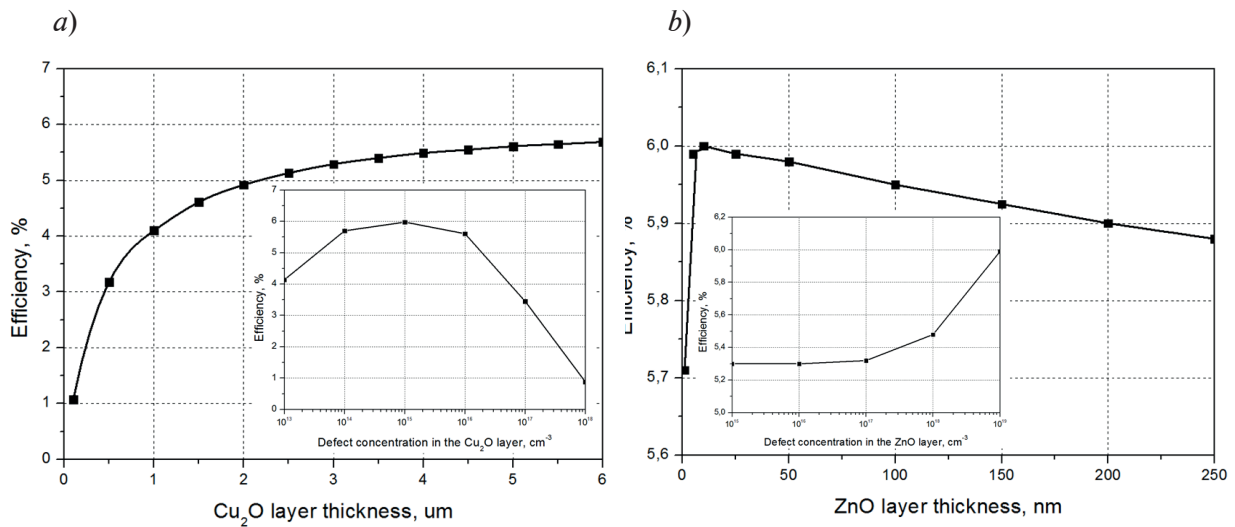


Fig. 1. Dependences of solar cell efficiency on the thickness and defect concentration in Cu<sub>2</sub>O (a) and ZnO (b) layers

the concentration of acceptors (free charge carriers) also increases, but the diffusion length of charge carriers decreases, which first leads to an increase in the short circuit current density and then to a significant increase in the recombination rate and reduce the short circuit current density.

Important factors are the thickness and a defect concentration in the ZnO window layer, which contributes to the separation of the generated electron-hole pairs. To study the influence of the ZnO layer thickness on the photoelectric parameters of a solar cell, modeling was carried out for its thickness in the range from 1 nm to 250 nm and a defect concentration of 10<sup>19</sup> cm<sup>-3</sup>, as well as a Cu<sub>2</sub>O layer thickness of 5 μm and a defect concentration of 10<sup>15</sup> cm<sup>-3</sup>.

Fig. 1, b shows that an increase in the thickness of the ZnO layer first leads to an increase in the efficiency of the solar cell to about 6% at a thickness of 5–35 nm due to the best separation of the generated electron-hole pairs, and then to a decrease to 5.88% (at 250 nm). A slight decrease in efficiency with increasing thickness is associated with a decrease in the short circuit current density due to an increase in the recombination rate caused by a small diffusion length of minority charge carriers (holes) equal to about 10 nm compared to the thickness of the ZnO layer. Also Fig. 1, b shows that an increase in the defect concentration in the ZnO layer from 10<sup>15</sup> cm<sup>-3</sup> to 10<sup>19</sup> cm<sup>-3</sup> leads to an increase in the efficiency of the solar cell from 5.3% to 6% and is associated with an increase in the open circuit voltage and small recombination losses in the ZnO layer due to its small thickness (20 nm).

Fig. 2 shows SEM and AFM images of ZnO and Cu<sub>2</sub>O layers obtained by magnetron sputtering. Fig. 2, a shows that the surface morphology of the ZnO layer is uniform with an average grain size of 20–30 nm at a layer thickness of about 75 nm, and columnar formations characteristic of ZnO are observed on the transverse cleavage with a direction perpendicular to the layer plane [8]. Analysis of the AFM images showed that the ZnO layer has a relatively smooth surface with an average roughness value of 6.3 ± 2.1 nm. Fig. 2, b shows that the surface morphology of the Cu<sub>2</sub>O layer is also uniform with an average grain size of 10–15 nm at a thickness of about 90 nm. An inconspicuous columnar structure appears on the Cu<sub>2</sub>O transverse cleavage, which is often observed during low-temperature magnetron deposition of oxides, which is a consequence of the low mobility of deposited particles on the substrate surface [2]. Analysis of the AFM images showed that the Cu<sub>2</sub>O layer has a relatively smooth surface with an average roughness value of 3.2 ± 1.6 nm.

The first experimental samples of solar cells with the ITO (200 nm)/ZnO (50 nm)/Cu<sub>2</sub>O (500 nm)/Cu (100 nm) structure were fabricated by magnetron sputtering and their current-voltage characteristics were measured. Fig. 3 shows the current-voltage characteristics obtained by approximating the experimental data for three samples with the same structure.

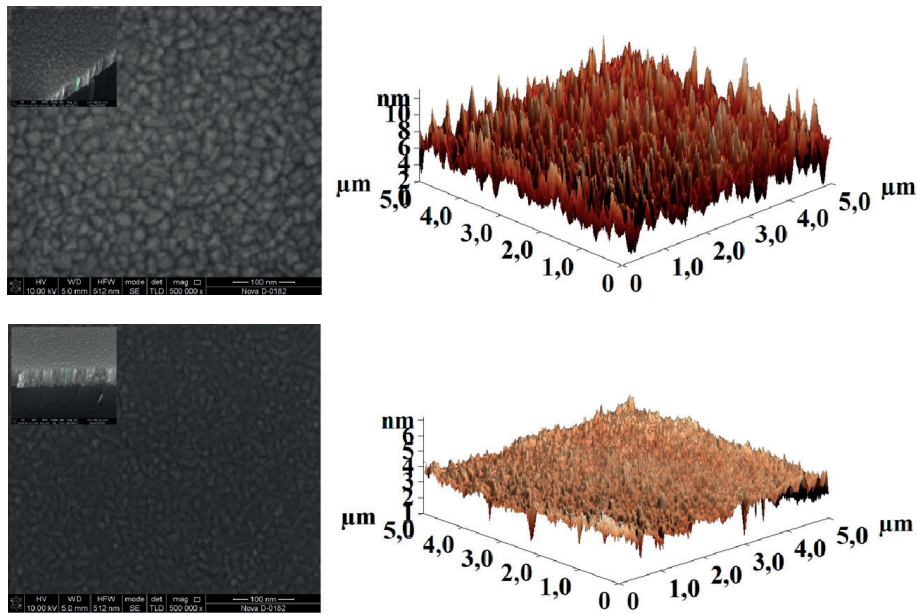


Fig 2. SEM and AFM images of ZnO (a) and Cu<sub>2</sub>O (b) layers

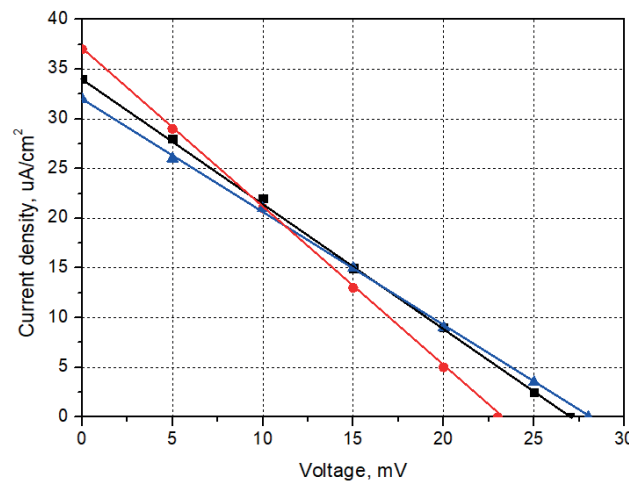


Fig. 3. Current-voltage characteristics of experimental samples of solar cells based on ZnO/Cu<sub>2</sub>O

### Conclusion

This study shows the effect of the thickness and defect concentration in Cu<sub>2</sub>O and ZnO layers on the efficiency of a solar cell. The optimal thicknesses of the Cu<sub>2</sub>O and ZnO layers were determined, which were 5 μm and 20 nm, respectively. In addition, the optimal defect concentration in Cu<sub>2</sub>O and ZnO layers (copper vacancies and oxygen vacancies) were determined, which amounted to 10<sup>15</sup> cm<sup>-3</sup> and 10<sup>19</sup> cm<sup>-3</sup>, respectively. Thus, the maximum efficiency of a solar cell based on ZnO/Cu<sub>2</sub>O equal to 6 % was obtained (short circuit current density 11.25 mA/cm<sup>2</sup>, open circuit voltage 0.68 V, fill factor 74.53%). The first experimental samples of oxide solar cells were obtained and their photovoltaic parameters were measured, which showed open-circuit voltage values in the range of 20–30 mV and short-circuit current density in the range of 30–40 μA/cm<sup>2</sup>. The results can be used in the development and formation of oxide solar cell heterostructures.

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